Praxair Material Safety Data Sheet

1. Chemical Product and Company Identification

Product Name: Methylamine, anhydrous (MSDS No. P-4626-C)			Trade Name: Monomethylamine		
Chemical Name: Methylamine			Synonyms: Aminomethane, methanamine, mercurialin		
Formula: CH ₃ 1	NH_2		Chemical Family: Amine		
Telephone:	Emergencies: CHEMTREC: Routine:	1-800-645-4633* 1-800-424-9300* 1-800-PRAXAIR	Company Name:	Praxair, Inc. 39 Old Ridgebury Road Danbury, CT 06810-5113	

^{*} Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier, Praxair sales representative, or call 1-800-PRAXAIR (1-800-772-9247).

2. Composition/Information on Ingredients

For custom mixtures of this product, request an MSDS for each component. See section 16 for important information about mixtures.

INGREDIENT	CAS NUMBER	CONCEN- TRATION	OSHA PEL	ACGIH TLV-TWA
Monomethylamine	74-89-5	>99%*	10 ppm	5 ppm; 15 ppm, 15 min STEL

^{*} The symbol > means "greater than"; the symbol <, "less than."

3. Hazards Identification

EMERGENCY OVERVIEW

DANGER! Flammable, corrosive liquid and gas under pressure.

Can form explosive mixtures with air.

Can cause eye, skin, and respiratory tract burns.

May cause lung, liver, kidney, and heart damage.

Harmful if inhaled or absorbed through the skin.

Self-contained breathing apparatus must be worn by rescue workers.

Odor: Fishy, ammonia-like

THRESHOLD LIMIT VALUE: TLV-TWA, 5 ppm; 15 ppm, 15 min STEL (ACGIH, 1999). TLV-TWAs should be used as a guide in the control of health hazards and not as fine lines between safe and dangerous concentrations.

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EFFECTS OF A SINGLE (ACUTE) OVEREXPOSURE:

INHALATION—Exposure above the TLV of 5 ppm may irritate the respiratory tract, seen as sneezing, coughing, and a burning sensation in the throat. The larynx feels constricted, and victim has difficulty breathing. Higher concentrations may damage the liver, kidneys, and heart and cause tracheitis, bronchitis, pneumonitis, and pulmonary edema (fluid in the lungs).

SKIN CONTACT—Vapor may irritate the skin causing itching and local redness. Liquid may cause severe local redness and swelling. Chemical burns and necrosis of the skin could occur. With prolonged or widespread contact, the skin could absorb potentially harmful amounts of material.

SWALLOWING—An unlikely route of exposure; this product is a gas at normal temperature and pressure. Swallowing could cause chemical burns of the mouth, throat, and esophagus. Signs and symptoms would include pain or discomfort in the mouth, throat, chest, and abdomen; nausea; vomiting; diarrhea; dizziness; drowsiness; faintness; weakness; collapse; and coma.

EYE CONTACT—Vapor may cause temporary disturbances of vision. (See Notes to Physician.) Liquid may produce severe irritation, seen as excess redness and swelling of the conjunctiva, with chemical burns of the cornea.

EFFECTS OF REPEATED (CHRONIC) OVEREXPOSURE: Inhalation may aggravate asthma and inflammatory or fibrotic pulmonary disease. The irritating properties of the material may aggravate an existing dermatitis.

OTHER EFFECTS OF OVEREXPOSURE: May sensitize the skin and cause development of allergic contact dermatitis.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE: The toxicology and the physical and chemical properties of this product suggest that overexposure is unlikely to aggravate existing medical conditions.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION: None known.

CARCINOGENICITY: Monomethylamine is not listed by NTP, OSHA, or IARC.

4. First Aid Measures

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Keep victim warm. Call a physician.

SKIN CONTACT: Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Discard clothing and shoes. Call a physician.

SWALLOWING: An unlikely route of exposure. This product is a gas at normal temperature and pressure. Rinse mouth with water. Give at least two glasses of water or milk at once. Do not induce vomiting. Call a physician.

EYE CONTACT: Immediately flush eyes thoroughly with warm water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. See a physician, preferably an ophthalmologist, immediately.

NOTES TO PHYSICIAN: Victims of overexposure by inhalation should be observed for up to 72 hours for delayed onset of pulmonary edema. Use of acidics to neutralize swallowed contents is contraindicated.

Exposure to the vapor may cause minor transient edema of the corneal epithelium. This condition, referred to as "glaucopsia," "blue haze," or "blue-gray haze," produces a blurring of vision against a general bluish haze and the appearance of halos around bright objects. The effect disappears

spontaneously within a few hours of the end of an exposure and leaves no sequelae. Although not detrimental to the eye per se, glaucopsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving a motorized vehicle. The hazards of this material are mainly due to its severe irritant and corrosive properties on the skin and mucosal surfaces. Careful gastric lavage is required. Treatment of overexposure should be directed at the control of symptoms and the clinical condition.

5. Fire Fighting Measures				
FLASH POINT (test method):	-32°F (-0°C) TOC			
AUTOIGNITION TEMPERATURE:	806°F (430°C)			
FLAMMABLE LIMITS IN AIR, % by volume:	LOWER: 4.9%	UPPER: 20%		
EXTINGUISHING MEDIA: CO ₂ , dry chemical, water spray, or fog.				

SPECIAL FIRE FIGHTING PROCEDURES: DANGER! Flammable, corrosive liquid and gas under pressure (see section 3). Evacuate all personnel from danger area. Do not approach area without self-contained breathing apparatus and protective clothing. Immediately cool cylinders with water spray from maximum distance, taking care not to extinguish flames. Remove ignition sources if without risk. If flames are accidentally extinguished, explosive reignition may occur. Reverse flow into cylinders may cause rupture. (See section 16.) Stop flow of gas if without risk, while continuing cooling water spray. Remove all containers from area of fire if without risk. Allow fire to burn out. On-site fire brigades must comply with OSHA 29 CFR 1910.156.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Heat of fire can build pressure in cylinder and cause it to rupture. Monomethylamine cylinders are not equipped with a pressure relief device. No part of cylinder should be subjected to a temperature higher than 125°F (52°C). If leaking or spilled monomethylamine catches fire, do not extinguish flames. Flammable vapors may spread from leak and could explode if reignited by sparks or flames. Explosive atmospheres may linger. Reignition may occur at locations distant from product handling point. Contact with mercury can cause explosion. To protect persons from cylinder fragments and toxic fumes should a rupture occur, evacuate the area if the fire cannot be brought under immediate control. Vapors are irritating and may burn skin and eyes on contact. Before entering area, especially confined areas, check with an appropriate device.

HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, carbon dioxide, oxides of nitrogen

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: DANGER! Flammable, corrosive liquid and gas under pressure). May form explosive mixtures with air. Immediately evacuate all personnel from danger area. Do not approach area without self-contained breathing apparatus and protective clothing. Reduce vapors with fog or fine water spray. Reverse flow into cylinder may cause rupture. Shut off flow if without risk. Ventilate area or move cylinder to a well-ventilated area. Prevent runoff from contaminating surrounding environment. Flammable vapors may spread from spill. Before entering area, especially a confined area, check atmosphere with an appropriate device.

WASTE DISPOSAL METHOD: Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. If necessary, call your local supplier for assistance.

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7. Handling and Storage

PRECAUTIONS TO BE TAKEN IN STORAGE: Store and use with adequate ventilation. Separate cylinders from oxygen and other oxidizers by at least 20 ft (6.1 m), or use a barricade of noncombustible material. This barricade should be at least 5 ft (1.53 m) high and have a fire resistance rating of at least ½ hour. Firmly secure cylinders upright to keep them from falling or being knocked over. Cylinders designed to accept a valve protection cap must be provided with a cap. Screw cap firmly in place by hand. Post "No Smoking or Open Flames" signs in storage and use areas. There must be no sources of ignition. All electrical equipment in storage areas must be explosion-proof. Storage areas must meet national electric codes for Class 1 hazardous areas. Store only where temperature will not exceed 125°F (52°C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

PRECAUTIONS TO BE TAKEN IN HANDLING: Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. All piped systems and associated equipment must be grounded. Electrical equipment must be non-sparking or explosion-proof. Leak check with soapy water; never use a flame. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier. For other precautions in using monomethylamine, see section 16.

For further information on storage, handling, and use of this product, see NFPA 55: *Standard for the Storage, Use, and Handling of Compressed and Liquefied Gases in Portable Cylinders*, published by the National Fire Protection Association.

8. Exposure Controls/Personal Protection

VENTILATION/ENGINEERING CONTROLS:

LOCAL EXHAUST—An explosion-proof, corrosion-resistant system is acceptable.

MECHANICAL (general)—Inadequate; see SPECIAL.

SPECIAL—Use only in a closed system. An explosion-proof, forced-draft fume hood is preferred. **OTHER**—See SPECIAL.

RESPIRATORY PROTECTION: Select per OSHA 29 CFR 1910.134 and ANSI Z88.2.

SKIN PROTECTION: Wear work gloves for cylinder handling; nitrile gloves when changing out cylinders or wherever contact with product is possible.

EYE PROTECTION: Wear safety glasses when handling cylinders; vapor-proof goggles and a face shield during cylinder changeout or wherever contact with product is possible. Select per OSHA 29 CFR 1910.133.

OTHER PROTECTIVE EQUIPMENT: Metatarsal shoes for cylinder handling and protective clothing where needed. Select per OSHA 29 CFR 1910.132 and 1910.133. Regardless of protective equipment, never touch live electrical parts.

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9. Physical and Chemical Properties				
MOLECULAR WEIGHT:		31.058		
SPECIFIC GRAVITY (Air = 1) at 68°F (20°C) and	d 1 atm:	1.08		
LIQUID DENSITY at 70°F (21.1°C):		41.4 lb/ft ³ (663.2 kg/m ³)		
VAPOR PRESSURE at 70°F (21.1°C):		43.5 psia (300 kPa abs)		
SOLUBILITY IN WATER, % by wt at 77°F (21.1	°C) and 1 atm:	108%		
PERCENT VOLATILES BY VOLUME:		100		
EVAPORATION RATE (Butyl Acetate = 1):		High		
pH:		Not applicable		
BOILING POINT at 1 atm:		20.66°F (-6.30°C)		
FREEZING POINT at 1 atm:		-136.3°F (-93.5°C)		
APPEARANCE, ODOR, AND STATE: Colorles ammonia-like odor 10. Stability	s gas at normal ten	mperature and pressure; fishy,		
STABILITY:	Unstable	⊠ Stable		
INCOMPATIBILITY (materials to avoid): Aluminum, magnesium, copper, tin, zinc, mercury, and their alloys; nickel, acids, oxidizing agents.				
HAZARDOUS DECOMPOSITION PRODUCT CO/CO ₂ /oxides of nitrogen.	S: Thermal decom	position or burning may produce		
HAZARDOUS POLYMERIZATION: CONDITIONS TO AVOID: None known.	May Occur	⊠ Will Not Occur		
11. Toxicological Information				
Inhalation, LC _{co.} rat, 5,000 ppm/4 hr; oral, LD _{co.} rat, 100-200 mg/kg				

Inhalation, LC_{50} , rat, 5,000 ppm/4 hr; oral, LD_{50} , rat, 100-200 mg/kg

12. Ecological Information

No adverse ecological effects expected. Monomethylamine does not contain any Class I or Class II ozone-depleting chemicals. Monomethylamine is not listed as a marine pollutant by DOT.

13. Disposal Considerations

WASTE DISPOSAL METHOD: Do not attempt to dispose of residual or unused quantities. Return cylinder to supplier.

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14. Transport Information

DOT/IMO SHIPPING NAME: Methylamine, anhydrous

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HAZARD	IDENTIFICATION		PRODUCT	
CLASS: 2.1	NUMBER:	UN 1061	RQ:	100 lb (45.4 kg)
SHIPPING LABEL(s):	FLAMMABLE GAS			
PLACARD (when required):	FLAMMABLE GAS			

SPECIAL SHIPPING INFORMATION: Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

Shipment of compressed gas cylinders that have been filled without the owner's consent is a violation of federal law [49 CFR 173.301(b)].

15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, state, and local regulations.

U.S. FEDERAL REGULATIONS:

EPA (ENVIRONMENTAL PROTECTION AGENCY)

CERCLA: COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT OF 1980 (40 CFR Parts 117 and 302):

Reportable Quantity (RQ): 100 lb (45.4 kg)

SARA: SUPERFUND AMENDMENT AND REAUTHORIZATION ACT:

SECTIONS 302/304: Require emergency planning based on Threshold Planning Quantity (TPQ) and release reporting based on Reportable Quantities (RQ) of extremely hazardous substances (40 CFR Part 355):

Threshold Planning Quantity (TPQ): None

Extremely Hazardous Substances (40 CFR 355): None

SECTIONS 311/312: Require submission of MSDSs and reporting of chemical inventories with identification of EPA hazard categories. The hazard categories for this product are as follows:

IMMEDIATE: Yes PRESSURE: Yes DELAYED: Yes REACTIVITY: No

FIRE: Yes

SECTION 313: Requires submission of annual reports of release of toxic chemicals that appear in 40 CFR Part 372.

Monomethylamine does not require reporting under Section 313.

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40 CFR 68: RISK MANAGEMENT PROGRAM FOR CHEMICAL ACCIDENTAL RELEASE PREVENTION: Requires development and implementation of risk management programs at facilities that manufacture, use, store, or otherwise handle regulated substances in quantities that exceed specified thresholds.

Monomethylamine is listed as a regulated substance in quantities of 10,000 lb (4536 kg) or greater.

TSCA: TOXIC SUBSTANCES CONTROL ACT: Monomethylamine is listed on the TSCA inventory.

OSHA: OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION:

29 CFR 1910.119: PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS: Requires facilities to develop a process safety management program based on Threshold Quantities (TQ) of highly hazardous chemicals.

Monomethylamine is listed in Appendix A as a highly hazardous chemical in quantities of 1,000 lb (454 kg) or greater.

STATE REGULATIONS:

CALIFORNIA: Monomethylamine is not listed by California under the SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (Proposition 65).

PENNSYLVANIA: Monomethylamine is subject to the PENNSYLVANIA WORKER AND COMMUNITY RIGHT-TO-KNOW ACT (35 P.S. Sections 7301-7320).

16. Other Information

Be sure to read and understand all labels and instructions supplied with all containers of this product.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE: Flammable, corrosive liquid and gas under pressure. Do not breathe gas. Do not get vapors or liquid in eyes, on skin, or on clothing. (See section 3.) Have safety showers and eyewash fountains immediately available. Use piping and equipment adequately designed to withstand pressures to be encountered. May form explosive mixtures with air. Keep away from heat, sparks, and open flame. Ground all equipment. Use only spark-proof tools and explosion-proof equipment. Prevent reverse flow. Reverse flow into cylinder may cause rupture. Use a check valve or other protective device in any line or piping from the cylinder. Store and use with adequate ventilation at all times. Use only in a closed system constructed of corrosion-resistant materials. Close valve after each use; keep closed even when empty. Never work on a pressurized system. If there is a leak, close the cylinder valve. Blow the system down in an environmentally safe manner in compliance with all federal, state, and local laws, then repair the leak. Never place a compressed gas cylinder where it may become part of an electrical circuit.

NOTE: Prior to using any plastics, confirm their compatibility with monomethylamine.

Recommended Equipment: In semiconductor process gas and other suitable applications, Praxair recommends the use of engineering controls such as gas cabinet enclosures, automatic gas panels (used to purge systems on cylinder changeout), excess-flow valves throughout the gas distribution system, double containment for the distribution system, and continuous gas monitors.

MIXTURES: When you mix two or more gases or liquefied gases, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Remember, gases and liquids have properties that can cause serious injury or death.

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HAZARD RATING SYSTEMS:

NFPA RATINGS: HMIS RATINGS:

HEALTH = 3 HEALTH = 3 FLAMMABILITY = 4 REACTIVITY = 0 REACTIVITY = 0

SPECIAL = None

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: CGA-705

PIN-INDEXED YOKE: Not applicable ULTRA-HIGH-INTEGRITY CONNECTION: Not applicable

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlet V-1 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information about this product can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 1725 Jefferson Davis Highway, Arlington, VA 22202-4102, Telephone (703) 412-0900.

AV-1 Safe Handling and Storage of Compressed Gases P-1 Safe Handling of Compressed Gases in Containers

V-1 Compressed Gas Cylinder Valve Inlet and Outlet Connections

— Handbook of Compressed Gases, Third Edition

Praxair asks users of this product to study this MSDS and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair, Inc., it is the user's obligation to determine the conditions of safe use of the product.

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